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भारत सरकार
GOVERNMENT OF INDIA
रक्षा मंत्रालय
MINISTRY OF DEFENCE
आयुध निर्माणी, मेदक
ORDNANCE FACTORY, MEDAK
एडुमैलारम (ए.पी.)
YEDDUMAILARAM (A.P.) - 502 205

AN ISO 9001-2000 & ISO 14001-2004 CERTIFIED UNIT

RECORD OF DISCUSSIONS HELD AT OFMK ON 01.4.2009 REGARDING TESTING CARRIED OUT ON RUN FLAT SYSTEM SUPPLIED BY M/S.SANATHAN ALLIED INDUSTRIES, HYDERABAD FOR BOLERO B.P. VEHICLE.

The following were present:

ODC/OFMK

Shri B.P. Babu, Director

“ S. Ramakrishna, AF/ODC

M/s.Sanathan Allied Industries, Hyd.

Shri J. Venkateswara Rao

OFMK

Shri S.V.N.N. Rao, JWM/WIP1

ODC/OFMK is working for development of B.P. Bolero vehicle for which Run Flat System was sought from M/s.Sanathan Allied Industries, Hyderabad. The firm has confirmed having capability for indigenous manufacture of Run Flat Systems for various vehicles. The firm came forward to develop Run Flat System for B.P. Bolero vehicle. Accordingly, ODC/OFMK has given all the technical inputs like rim size, PCD etc., for development of Run Flat System for B.P. Bolero vehicle. The firm has supplied 2 Nos. of free samples for fitment and functional trials on OFMK request. These samples were fitted on the vehicle and proof test was carried out with 7.62 SLR at a distance of 10Ms. from the wheel; Run Flat Systems supplied by the firm were fitted diagonally on the vehicle. The firing was carried out on 19.3.2009 and running trials were also carried out subsequently at the rate of 40 Kms. per hour min. speed covering a distance of 40 Kms. in 2 spells.

During the initial running trials, the front suspended tyre fitted other than Run Flat System has burst after covering 2 kms. distance and the same was replaced with the stepny wheel, then, the trial was continued.

The following observations were made during the fitment and functional trials.

1. Fitment of Run Flat System supplied by the firm is normal and satisfactory.
2. Out of the 2 Run Flat Systems supplied by the firm, Tyre fitted on the

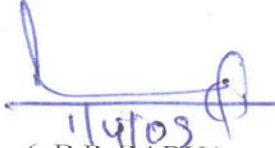
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Rear wheel Run flat got damaged during the running trials, however, it did not affect the running trials.

3. The trial was completed successfully.

Since the samples were found successful during the trials, the above firm may be considered for registration as a supplier to Run Flat Systems against ODC/OFMK requirement.


(B.P. BABU)
DIRECTOR